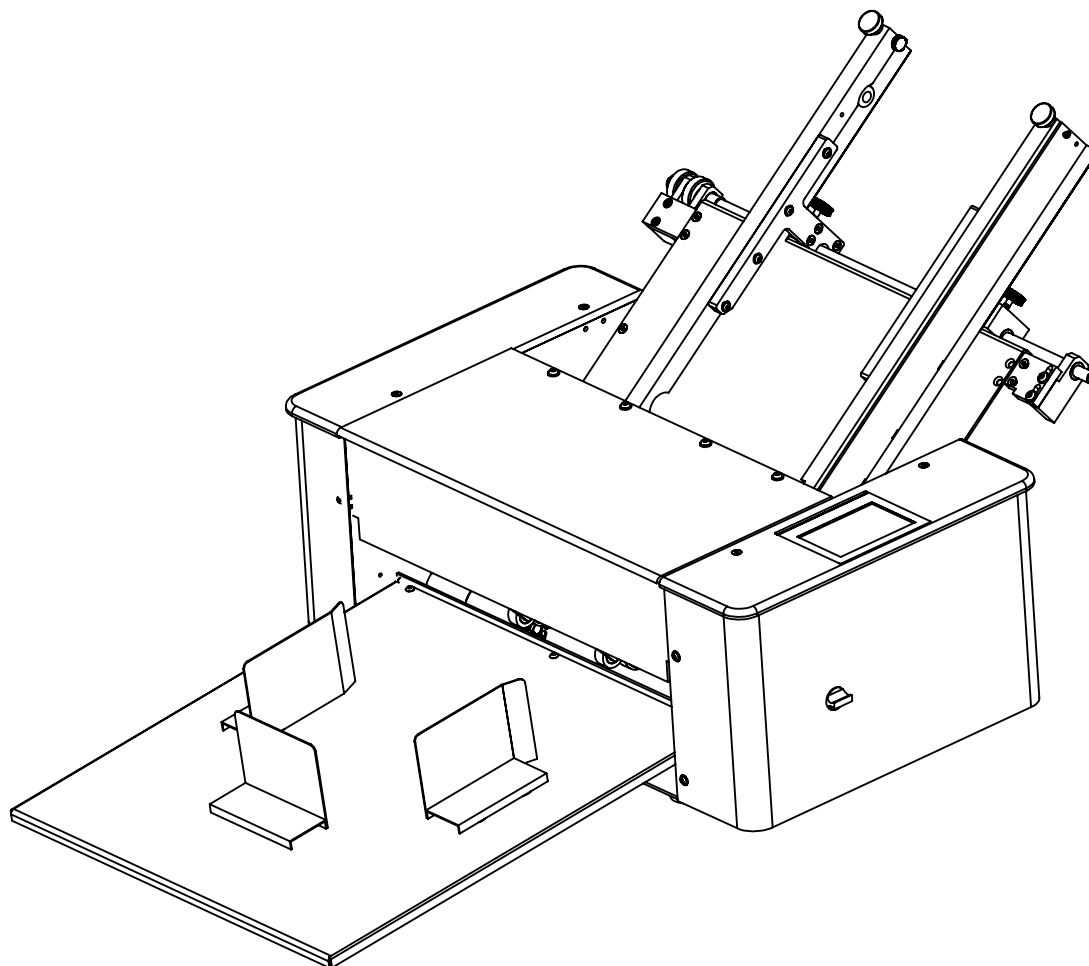


Parts List & Diagram

Ezcreaser



Ezcrease Parts Breakdown

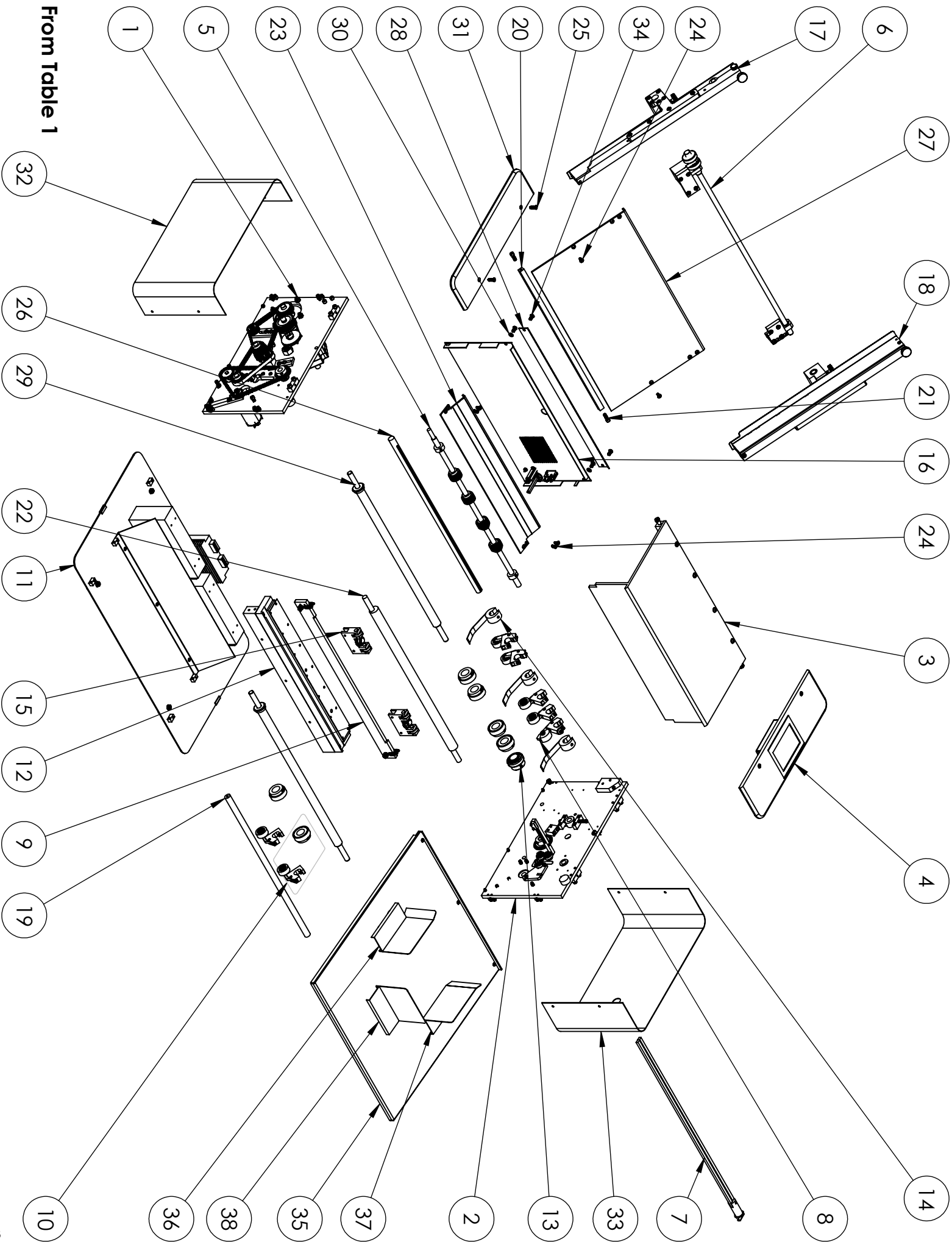
Table 1

ITEM NO.	Part Number	DESCRIPTION	QTY.
1	-	NON-OPERATOR SIDE FRAME	1
2	-	OPERATOR SIDE FRAME	1
3	-	COVER ASSEMBLY	1
4	-	OPERATOR TOP FRAME ASSEMBLY	1
5	-	FEED SHAFT ASSEMBLY	1
6	-	MICRO LATERAL ADJUST ASSEMBLY	1
7	-	CREASE BAR ASSEMBLY	1
8	WRASAPP0139	PERF WHEEL BRACKET ASSEMBLY	1
9	W-ASCRZ0066	UPPER CREASER BAR ASSEMBLY	1
10	WRASAAM0933	MOLDED ROLLER WHEEL ASSEMBLY COMPLETE	6
11	W-AEZC0001	ASY BASE PLATE EZCREASE	1
12	W-ASCRZ0028	STRIKE PLATE ASSEMBLY EZCREASE	1
13	W-ASAPP0133	LOWER AUTO PRESSURE PERF HUB ASSEMBLY	1
14	W-ASCRZ0050	PAPER HOLD DOWN ASSEMBLY	3
15	W-ASCRZ0010	COMPRESSION BRACKET ASSY	2
16	W-ASAPP0690	REAR PANEL ASSY APP	1
17	W-ASUNS0300	FEED RAIL ASSY - COMPLETE-LEFT	1
18	W-ASUNS0310	FEED RAIL ASSY - COMPLETE-RIGHT	1
19	W-OF0219	SUPPORT BAR	1
20	W-OF2277	BAR FEED PLATE	1

Ezcrease Parts Breakdown

Table 1 - Continued

ITEM NO.	Part Number	DESCRIPTION	QTY.
21	M-S0H0315	SCREW 1/4-20X3/4 SOCKET CAP	2
22	M-OF2631	CREASER BAR DRIVE SHAFT EZ CREASER	1
23	WRASCRZ0004	FRONT FEED PLATE ASSY	1
24	M-S001018	10-32 1/2 FLAT	6
25	M-S0H1503	10-32 3/4 FLAT HEAD	4
26	W-OF0232	SUPPORT BAR SENSOR	1
27	W-OFS538	FEED PLATE, REAR	1
28	W-OF2274	TOP FEED PLATE, REAR	1
29	W-ASAPP0158	PERF SHAFT ASSY APP-18"	2
30	M-S0H1829	WASHER, BLACK NYLON 1/4 ID, 1/2OD	2
31	W-OF2874	FRAME TOP NON OP	1
32	W-OFS709	COVER NON OP	1
33	W-BFS710	COVER OPERATOR SIDE	1
34	M-S0H0285	SCREW 1/4-20X1/2 BHCS	4
35	W-ASAP0011	RECEIVING TRAY ASSY	1
36	W-ASAAM0740	ASY PAPER STOP LEFT	1
37	W-ASAAM0745	ASY PAPER STOP RIGHT	1
38	W-ASAAM0750	PAPER STOP ASSY	1



From Table 1

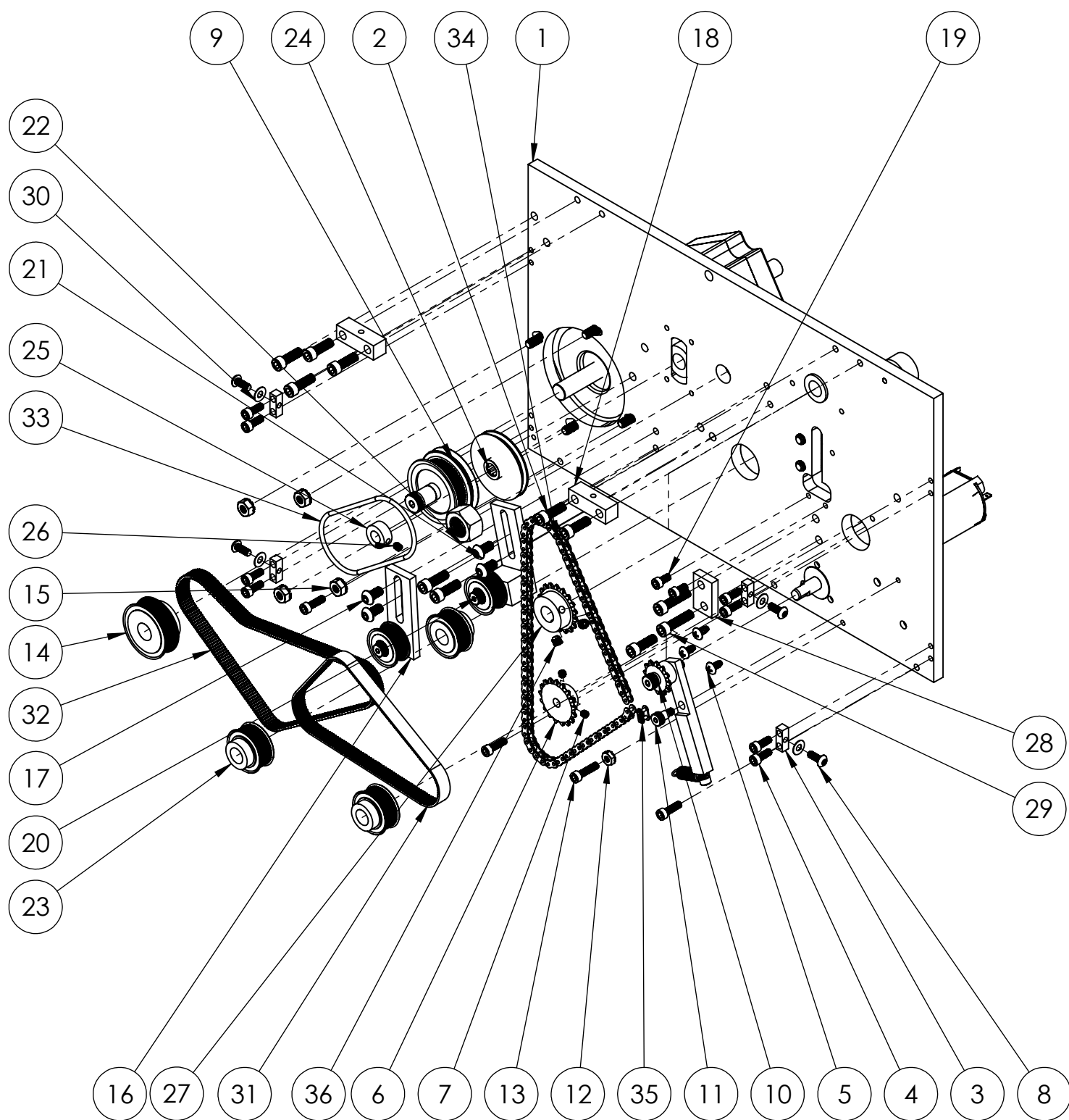
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Non-Operator Side Frame

Outside View

Table 2

ITEM NO.	Part Number	DESCRIPTION	QTY.
1	W-OF2871	NON OPERATOR SIDE FRAME	1
2	M-S0H0315	SCREW 1/4-20X3/4 SOCKET CAP	9
3	W-OF0808	SIDE COVER MOUNT	4
4	M-S003045	10-32 1/2 SOCKET SCREW	9
5	M-S0H0199	SCREW 10-16 X 3/8 PHIL PAN TYPE B THREAD FORMING BLACK	3
6	W-OHF0798	17 T MOTOR SPROCKET	1
7	M-S002007	10-32 3/16 SET SCREW	2
8	M-S0H0215	SCREW 10-32X1/2 BTN HD SOC	5
9	-	PULLEY ASSEMBLY	1
10	W-ASCRZ0008	ASY CHAIN TENSIONER BRACKET ASSEMBLY	1
11	M-S0H0375	1/4 1/4 SHOLDER SOCKET CAP	1
12	M-S007008	HEXNUT 10-32 LOCK-KEPNUT	1
13	M-S003031	10-32 3/4 SOCKET	1
14	M-S0H1826	MXL 60T PULLEY	1
15	M-S63251449	H-1/4-20 KEPNUT	4
16	W-ASCRZ0067	IDLER BRACKET 1/4" - ASSY - CREASER - PULLEY	1
17	M-S0H0285	1/4-20 1/2 BUTTON	2
18	W-OF2873	COVER MOUNT BRACKET	2
19	M-S003063	10-32 3/8 SOCKET	2
20	W-ASACC0507	IDLER BRACKET 1" ASSY	1
21	M-S0H0285	SCREW 1/4-20X1/2 BHCS	2
22	M-S0H0425	NUT, 5/8-18 HEX PLAIN	1
23	M-S0H1825	PULLEY, TIMING 50MXL 1/2 BORE	3
24	WRAF2643	REDUCER PULLEY ASSEMBLY	1
25	W-OF0449	COLLAR SHAFT, 3/8 MODIFIED	1
26	M-S002055	SET SCREW 3/16 BR	1
27	M-S0H0802	SHAFT SPROCKET 18T. #25 W/.50 BORE	1
28	W-OF2741	BLOCK ALIGNMENT CREASER SUPPORT BAR	1
29	M-S003038	1/4-20X1 SOCKET HD.	2
30	M-S0H1795	WASHER BLACK NYLON #10	4
31	M-S0H1822	BELT, TIMING 175 MXL	1
32	M-S0H1823	TIMING BELT 236D MXL	1
33	M-S0H1663	O RING BELT EZ CREASER	1
34	W-ASFCM1002	40 LINK CHAIN ASSEMBLY (WITH MASTER LINK)	1
35	M-S0H0718	MASTER LINK #25	1
36	M-S0H0270	1/4-20X1/4 KNURLED CUP SOCKET SET SCREW	2



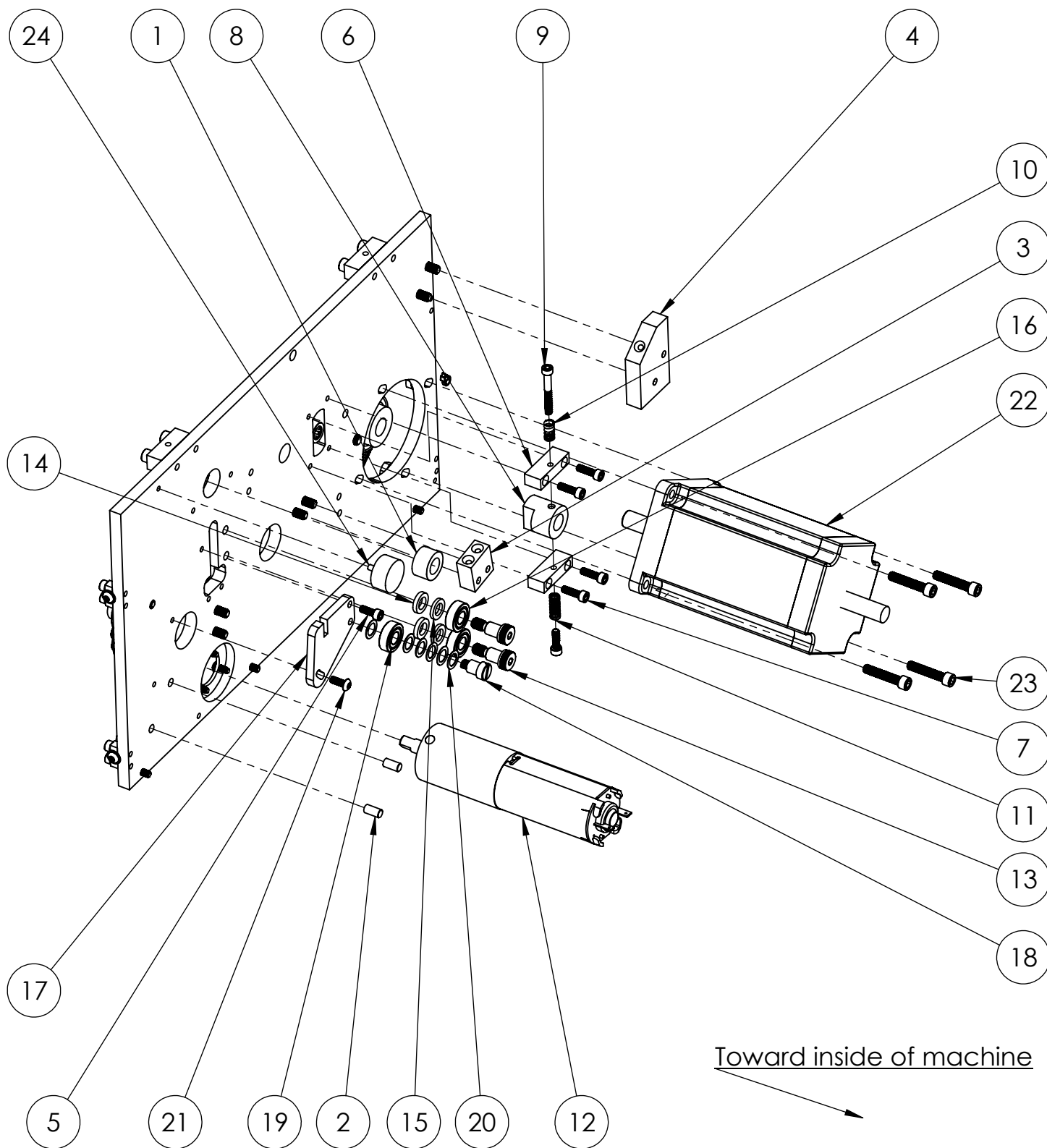
From Table 2

Non-Operator Side Frame

Inside View

Table 3

ITEM NO.	Part Number	DESCRIPTION	QTY.
1	M-S0H1814	.875 OD .500 ID .5W	1
2	M-S018035	DOWEL PIN 1/4 X 1/2"	2
3	W-OF0534	FREE PLATE MOUNT	1
4	W-OF2275	PLATE MOUNT RR	1
5	M-S003045	10-32 1/2 SOCKET SCREW	9
6	W-OF2272	BRACKET, FEEDER SHAFT ADJUST	2
7	M-S0H0235	10-32 5/8 SOCKET SCREW	8
8	W-OF2271	1 X .5 X 1" BRONZE BEARING	1
9	M-S003048	10-32 1-1/2 SOCKET SCREW	1
10	M-S0H0580	COMPRESSION SPRING 1-1/2	1
11	M-S0H0570	3/4 SPRING	1
12	M-S0E1241	MOTOR, CREASER 24VDC	1
13	M-S0H0386	3/8 1/2 SHOULDER SCREW	2
14	M-S0H1669	WASHER 3/8 .125	2
15	M-S0H1670	WASHER 3/8 .095	2
16	M-S0H0669	.375 X .875 BEARING	2
17	W-OF2649	BEARING ADJ. BRACKET- CREASER	1
18	M-S0H1668	3/8X 3/8 SHOLDER BOLT	1
19	M-S0H0669	.375 X .875 BEARING	1
20	M-S0H0480	WASHER FLAT BURR WHEEL	6
21	M-S0H0215	SCREW 10-32X1/2 BTN HD SOC	5
22	M-S0E1322	STEPPER MOTOR	1
23	M-S62000066	1/4-20 1-1/4 SOCKET	4
24	M-S0H1807	RUBBER BUMPER	1



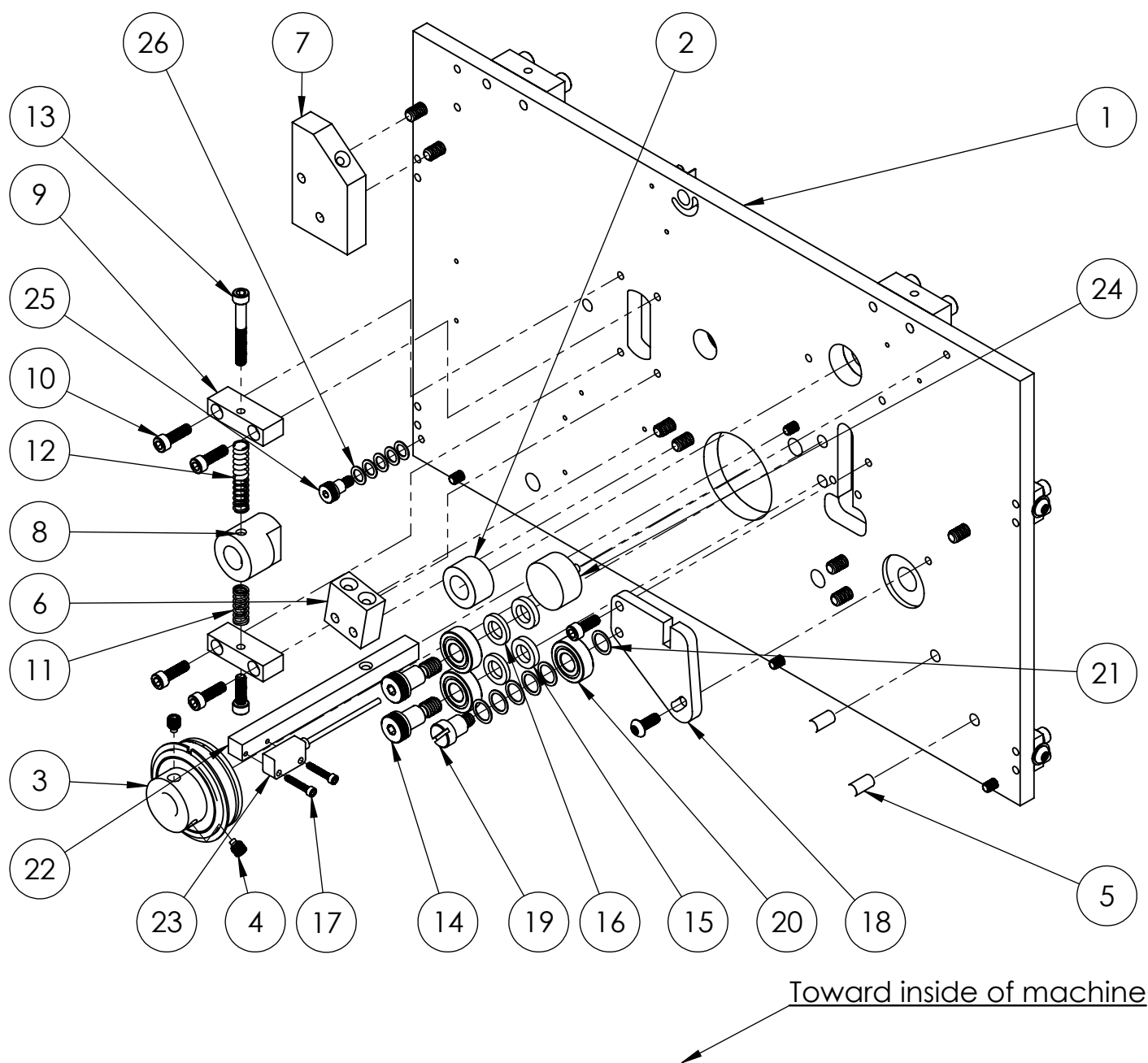
From Table 3

Operator Side Frame

Inside View

Table 4

ITEM NO.	Part Number	DESCRIPTION	QTY.
1	W-OF2872	OPERATOR SIDE FRAME	1
2	M-SOH1814	.875 OD .500 ID .5W	1
3	M-SOH1671	BEARING ROLLER	1
4	M-SOH1676	1/4-28 1/4 SET SCREW	2
5	M-SO18035	DOWEL PIN 1/4 X 1/2"	3
6	W-OF0534	FREE PLATE MOUNT	1
7	W-OF2275	PLATE MOUNT RR	1
8	W-OF2271	1 X .5 X 1" BRONZE BEARING	1
9	W-OF2272	BRACKET, FEEDER SHAFT ADJUST	2
10	M-SOH0235	10-32 5/8 SOCKET SCREW	9
11	M-SOH0570	3/4 SPRING	1
12	M-SOH0580	SPRING 1-1/2	1
13	M-SO03048	10-32 1-1/2 SOCKET SCREW	1
14	M-SOH0386	3/8 1/2 SHOULDER SCREW	2
15	M-SOH1669	WASHER 3/8 .125	2
16	M-SOH1670	WASHER 3/8 .095	2
17	M-SOH0125	4-40 5/8 SOCKET	6
18	W-OF2649	BEARING ADJ. BRACKET-CREASER	1
19	M-SOH1668	3/8X 3/8 SHOLDER BOLT	1
20	M-SOH0669	.375 X .875 BEARING	1
21	M-SOH0480	WASHER FLAT BURR WHEEL	6
22	W-OF2881	SENSOR BRACKET	1
23	M-SOE1300	SENSOR	1
24	M-SOH1807	RUBBER BUMPER	1
25	M-SOH0375	1/4 1/4 SHOLDER SOCKET CAP	1
26	M-SOH0466	1/4 ID 3/8 OD WASHER, NYLON	5



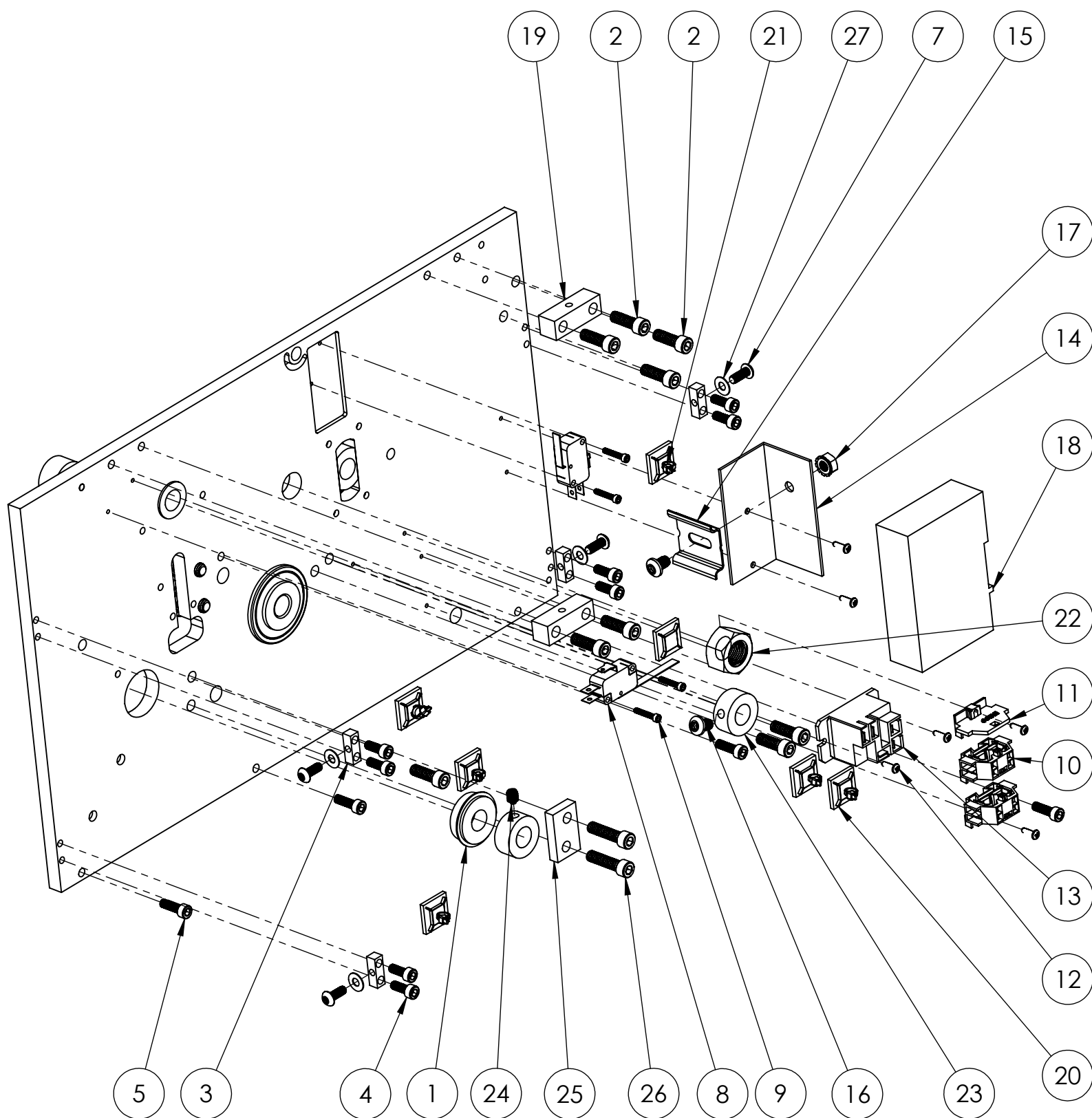
From Table 4

Operator Side Frame

Outside View

Table 5

ITEM NO.	Part Number	DESCRIPTION	QTY.
1	M-S0H0679	BEARING ROLLER	1
2	M-S0H0315	SCREW 1/4-20X3/4 SOCKET CAP	9
3	W-OF0808	SIDE COVER MOUNT	4
4	M-S003045	10-32 1/2 SOCKET SCREW	9
5	M-S0H0235	10-32 5/8 SOCKET SCREW	9
6	M-S0H0480	WASHER FLAT BURR WHEEL	6
7	M-S0H0215	SCREW 10-32X1/2 BTN HD SOC	5
8	M-S0E1305	LIMIT SWITCH	1
9	M-S0H0125	4-40 5/8 SOCKET	6
10	M-S0E0837	WAGO	2
11	M-S0E0838	WAGO TOP	1
12	M-S0H0120	4-40 3/8 PN HEAD	6
13	M-S045707	24VDC RELAY	1
14	W-OF2867	PLC MOUNT PLATE	1
15	M-S0H1716	DIN RAIL	1
16	M-S0H0334	1/4-20 3/8 BUTTON	2
17	M-S63251449	H-1/4-20 KEPNUT	1
18	M-S0E1304	PLC	1
19	W-OF2873	COVER MOUNT BRACKET	2
20	M-S0H0595	ADHESIVE BLOCK	7
21	M-S0H0600	TYE WRAP	6
22	M-S0H0425	NUT, 5/8-18 HEX PLAIN	1
23	M-O200134	1/2"SHAFT COLLAR	2
24	M-S002077	1/4-20 X 1/4 BTSS	1
25	W-OF2741	BLOCK ALIGNMENT CREASER SUPPORT BAR	1
26	M-S003038	1/4-20X1 SOCKET HD.	2
27	M-S0H1795	WASHER BLACK NYLON #10	4

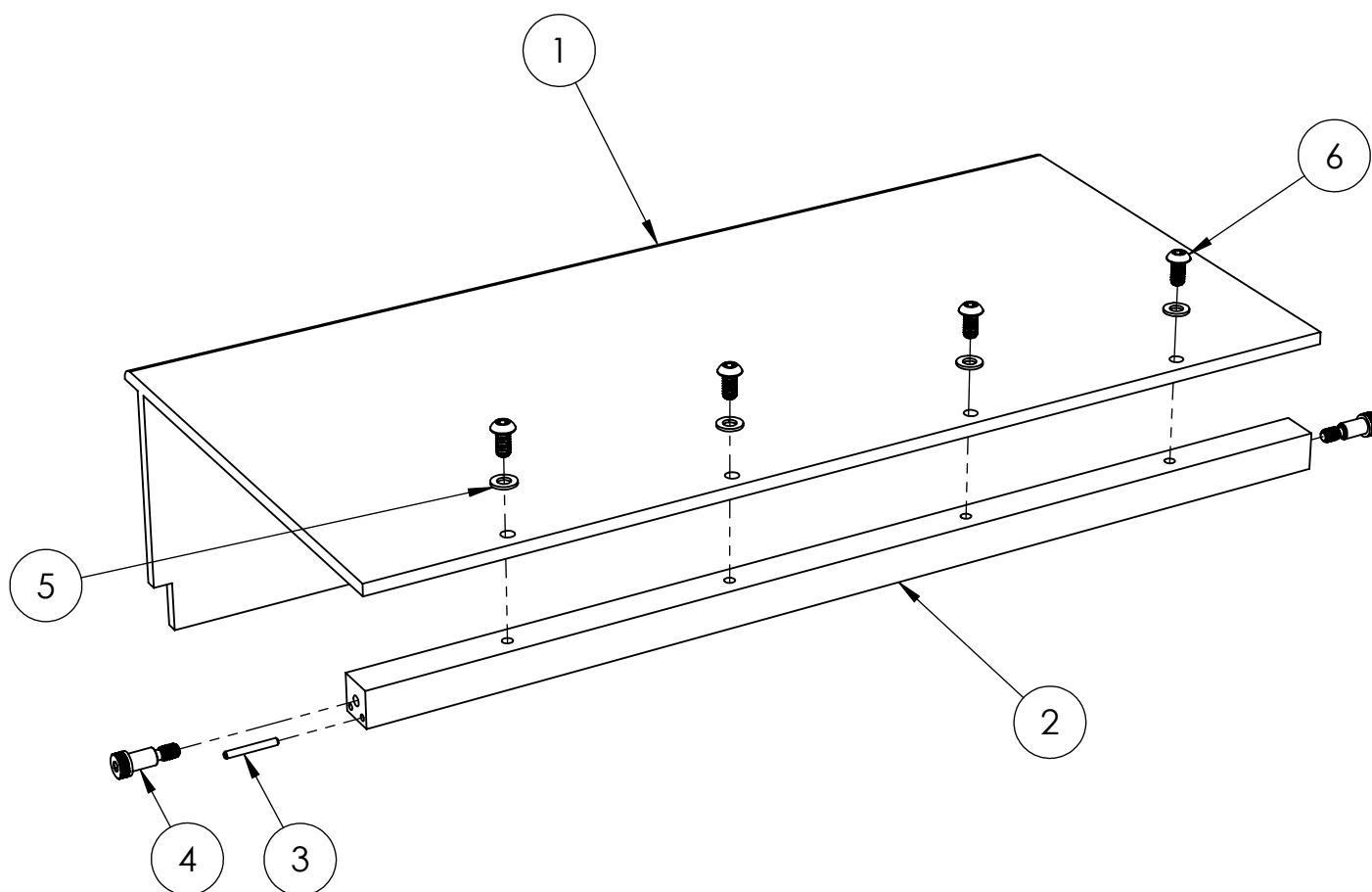


From Table 5

Cover Assembly

Table 6

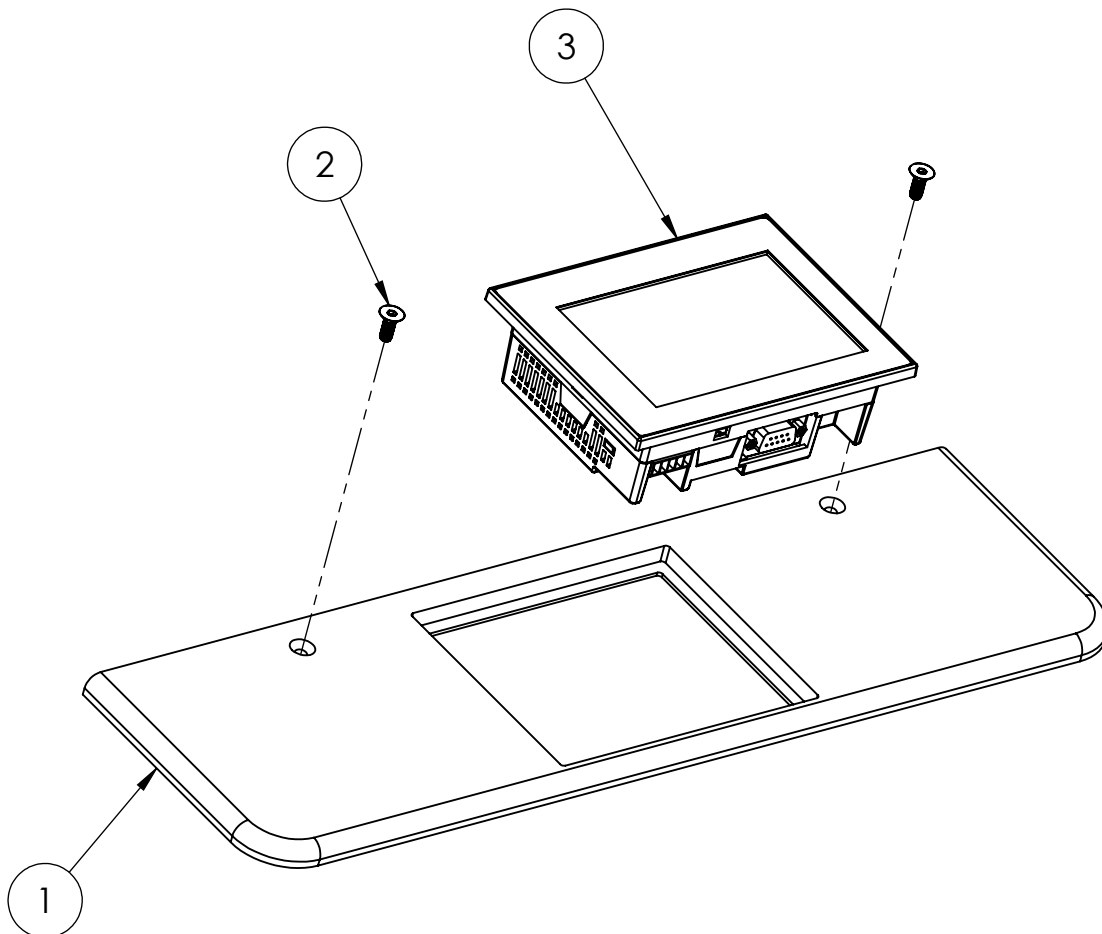
ITEM NO.	Part Number	DESCRIPTION	QTY.
1	M-OF2879	COVER EZCREAER TOUCH	1
2	W-OF2880	CROSS BAR	1
3	M-S0H1809	DOWEL PIN 1/8" X 1"	1
4	M-S0H1808	1/4-20 X 5/16 X 1/2 SHOULDER BOLT SCREW	2
5	M-S0H1829	WASHER, BLACK NYLON 1/4 ID, 1/2 OD	4
6	M-S0H0285	SCREW 1/4-20X1/2 BHCS	4



Operator Top Frame Assembly

Table 7

ITEM NO.	Part Number	DESCRIPTION	QTY.
1	W-OF2875	FRAME TOP OPERATOR	1
2	M-S0H1503	10-32 3/4 FLAT HEAD	2
3	M-S0E1299	HMI	1



Feed Shaft Assembly

Table 8

ITEM NO.	Part Number	DESCRIPTION	QTY.
1	W-OF2273	SUPPORT FEED SHAFT	1
2	M-O200134	1/2"SHAFT COLLAR	2
3	M-S002077	1/4-20 X 1/4 BTSS	2
4	W-ASCRZ0090	FEED WHEEL ASSY TOP FEED	4

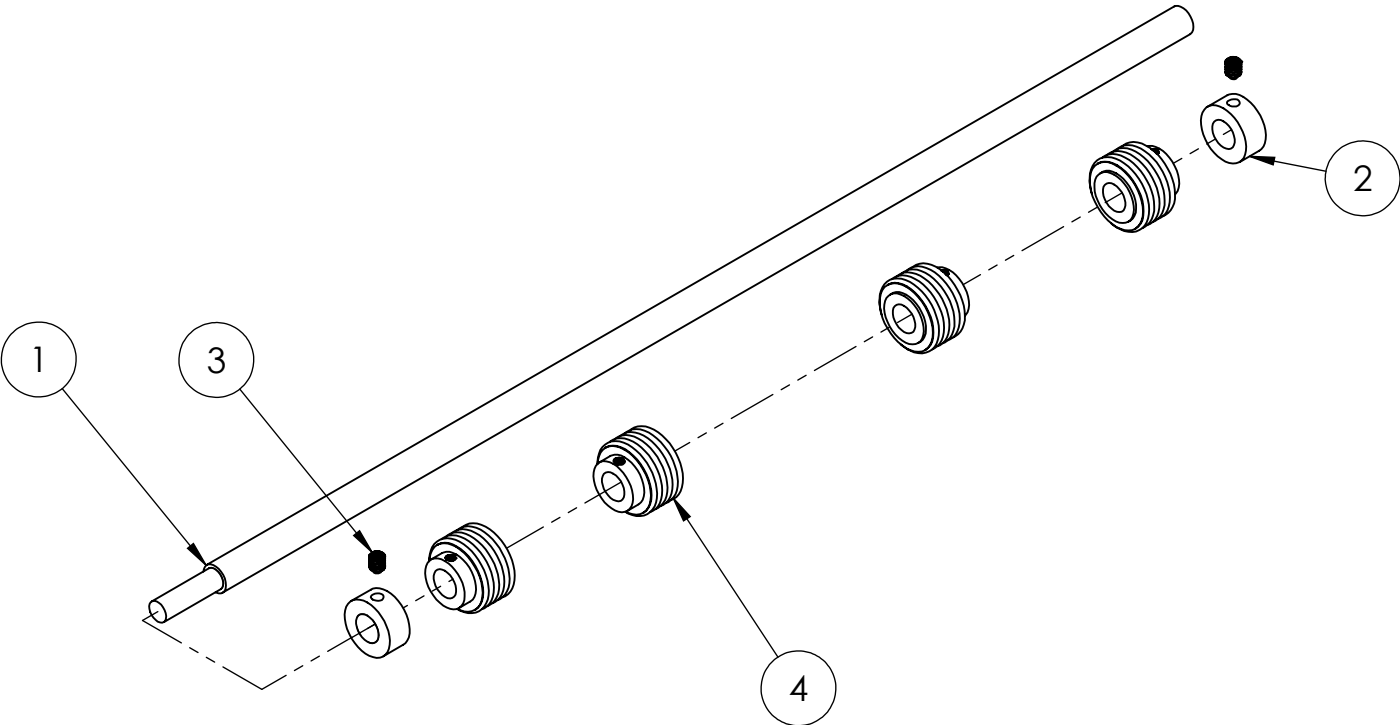
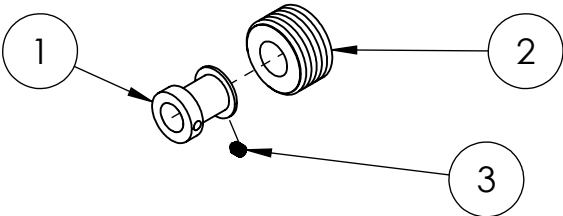


Table 8.1

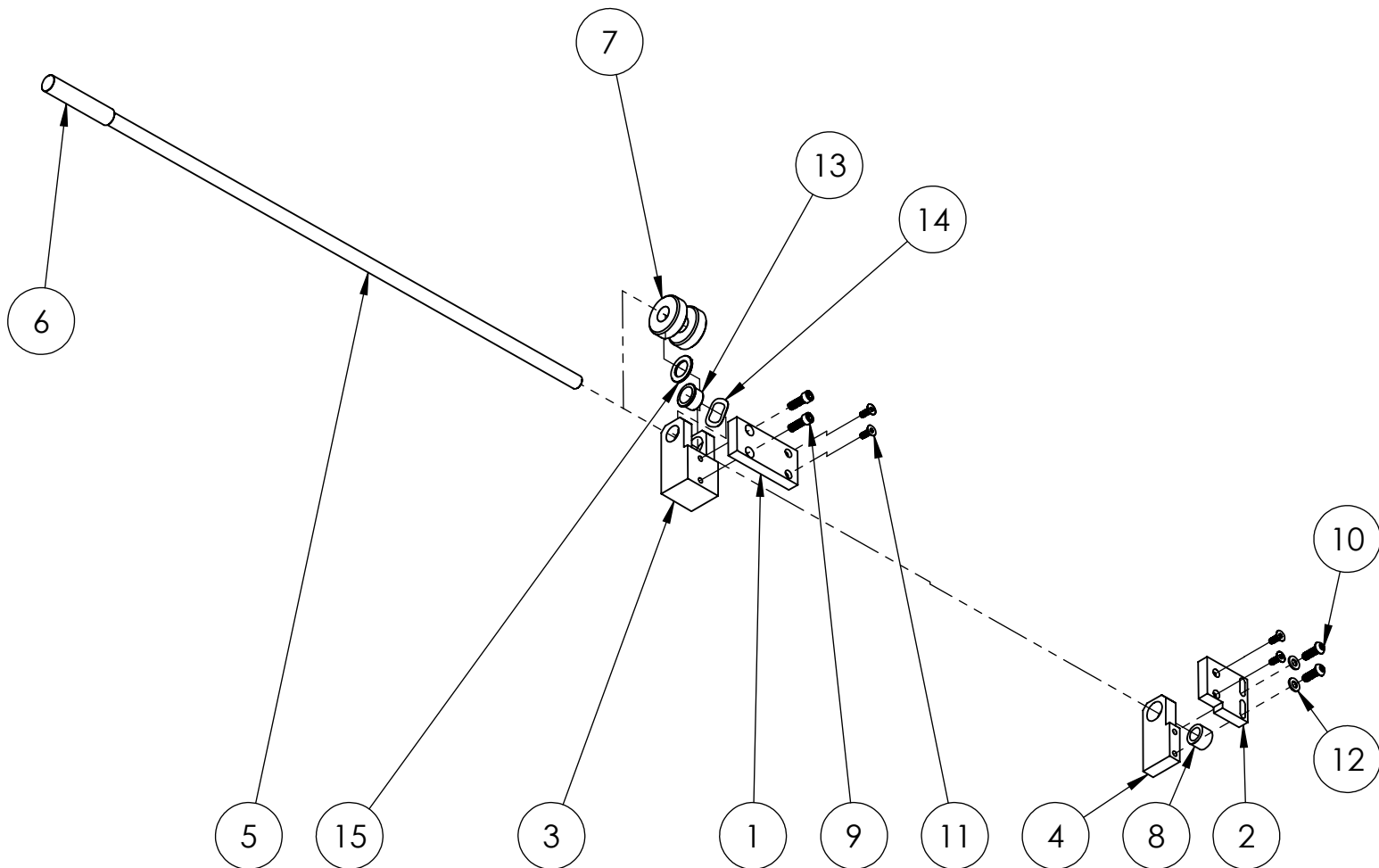
W-ASCRZ0090			
ITEM NO.	Part Number	DESCRIPTION	QTY.
1	W-OF2770	HUB MOUNT RIBBED FEEDER WHEEL	1
2	M-OF2769	RIBBED FEED WHEEL, BLUE	1
3	M-S002055	SET SCREW 3/16 BR	1



Micro Lateral Adjust Assembly

Table 9

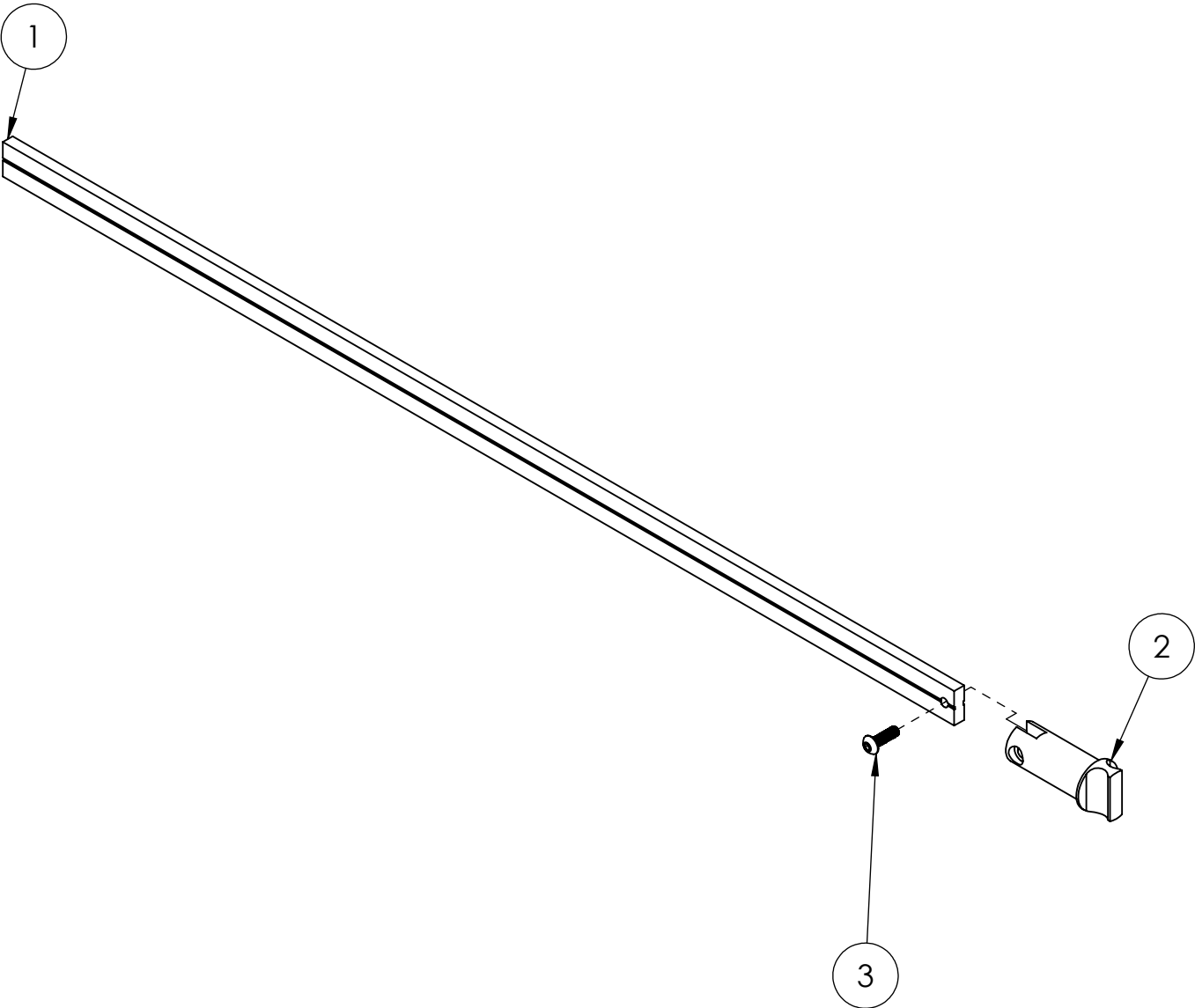
ITEM NO.	Part Number	DESCRIPTION	QTY.
1	W-OF0585	BRACKET MOUNT SCREW ADJUST	1
2	W-OF0580	BRACKET MOUNT SCREW ADJUST	1
3	W-OF0590	BRACKET SCREW ADJUST	1
4	W-OF0615	GUIDE MICRO SCREW	1
5	W-OF0625	SCREW MICRO 18	1
6	W-OF0626	CNC MICRO SCREW	1
7	W-OF0640	CLEAR ZINC ADJUSTMENT NUT	2
8	M-S0H0690	BEARING BRONZE	1
9	M-S0H0315	SCREW 1/4-20X3/4 SOCKET CAP	2
10	M-S003107	1/4-20 X 3/4 BHCS	2
11	M-S001018	10-32 1/2 FLAT	4
12	M-S008011	1/4 X 1\2 X 1/16 NYL.F/W	2
13	M-S0H1507	BEARING, FLANGES BRONZE	1
14	M-S0H1502	WASHER WAVE 3/4	1
15	M-S0H1508	BEARING, THRUST BRONZE	1



Crease Bar Assembly

Table 10

ITEM NO.	Part Number	DESCRIPTION	QTY.
1	W-OF2633	SCORE BAR - FEMALE	1
2	W-OF2931	CNC CREASER BAR PULL	1
3	M-S0H0230	SCREW, 10-32 X 5/8 BHSC	1

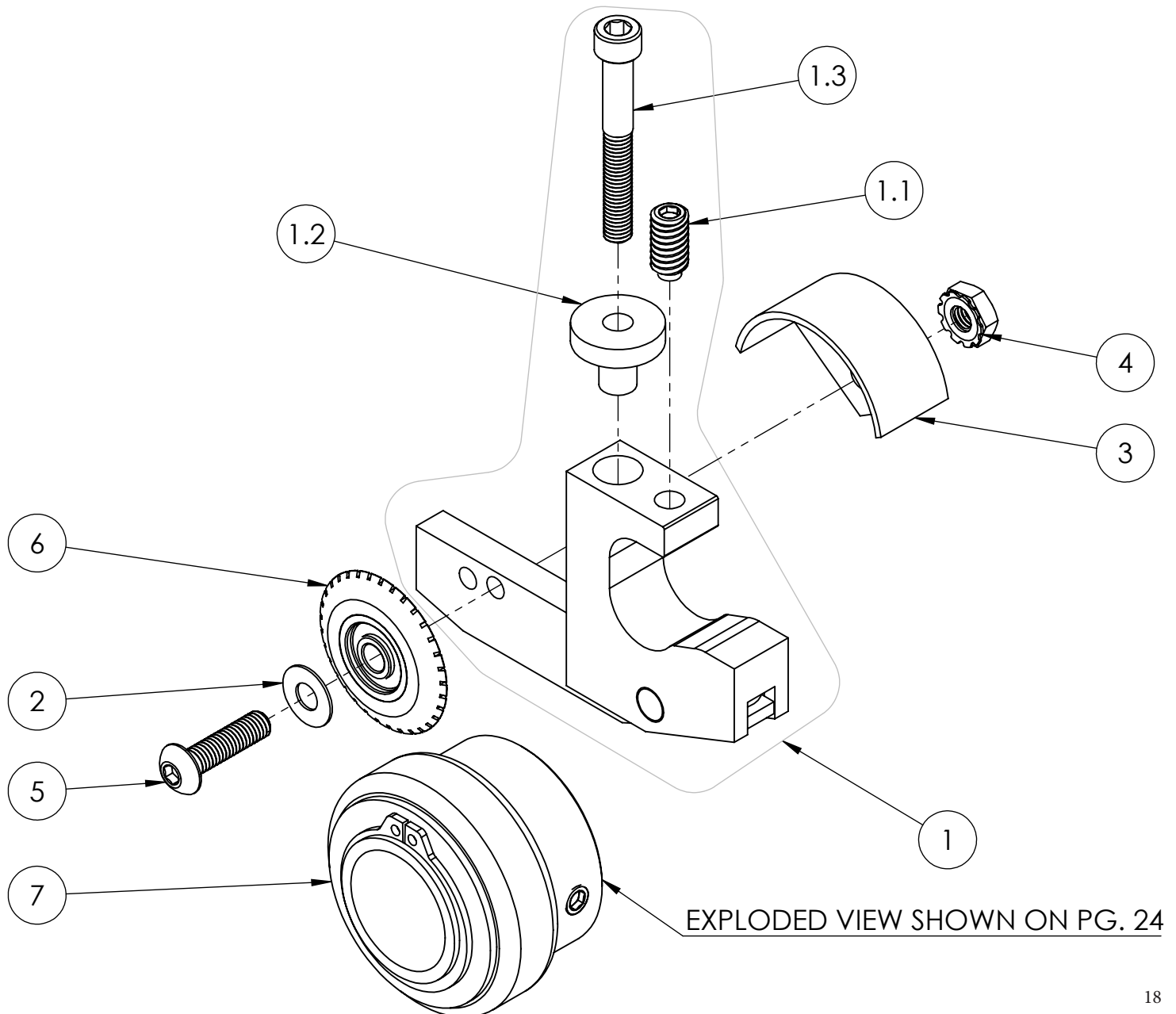


PERF ASSEMBLY COMPLETE W/ 9-1 BLADE

WRASAPP0139

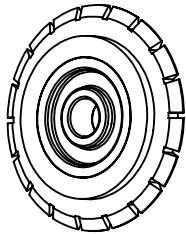
Table 11

ITEM NO.	Part Number	DESCRIPTION	QTY.
1	W-ASAPP0632	PERF PRESSURE BRACKET	1
1.1	M-S0H0278	SCREW, 1/4-20X1/2" SOCKET SET HALF DOG	1
1.2	W-OF2652	LOCKNUT PRESSURE BRACKET	1
1.3	M-S003048	10-32 1-1/2 SOCKET SCREW	1
2	M-S0H0456	WASHER, FLAT .200 X .438 X .031 SS #10	1
3	M-OF2040	PERF GUARD	1
4	M-S007008	HEXNUT 10-32 LOCK-KEPNUT	1
5	M-S003120	10-32 X 3/4 BHCS	1
6	W-ASAPP0143	PERF BLADE 9-1 (33T) ASSY	1
7	W-ASAPP0133	LOWER AUTO PRESSURE PERF HUB ASSEMBLY	1



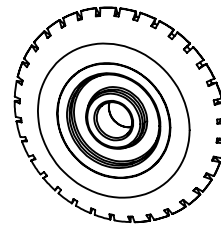
Optional Perf Wheels

5-1 (5 teeth per inch)



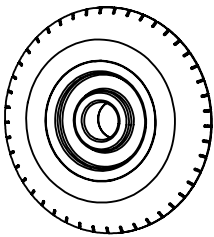
W-ASAPP0141
(18 Teeth per wheel)

9-1 (9 teeth per inch)



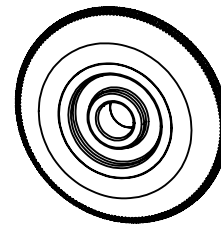
W-ASAPP0143
(33 teeth per wheel)

12-1 (12 teeth per inch)



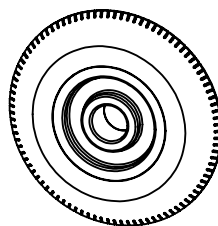
W-ASAPP0144
(45 teeth per wheel)

Deep cut mini micro



WRASAPP0017
(185 teeth about 50 teeth per inch)

Standard micro perf



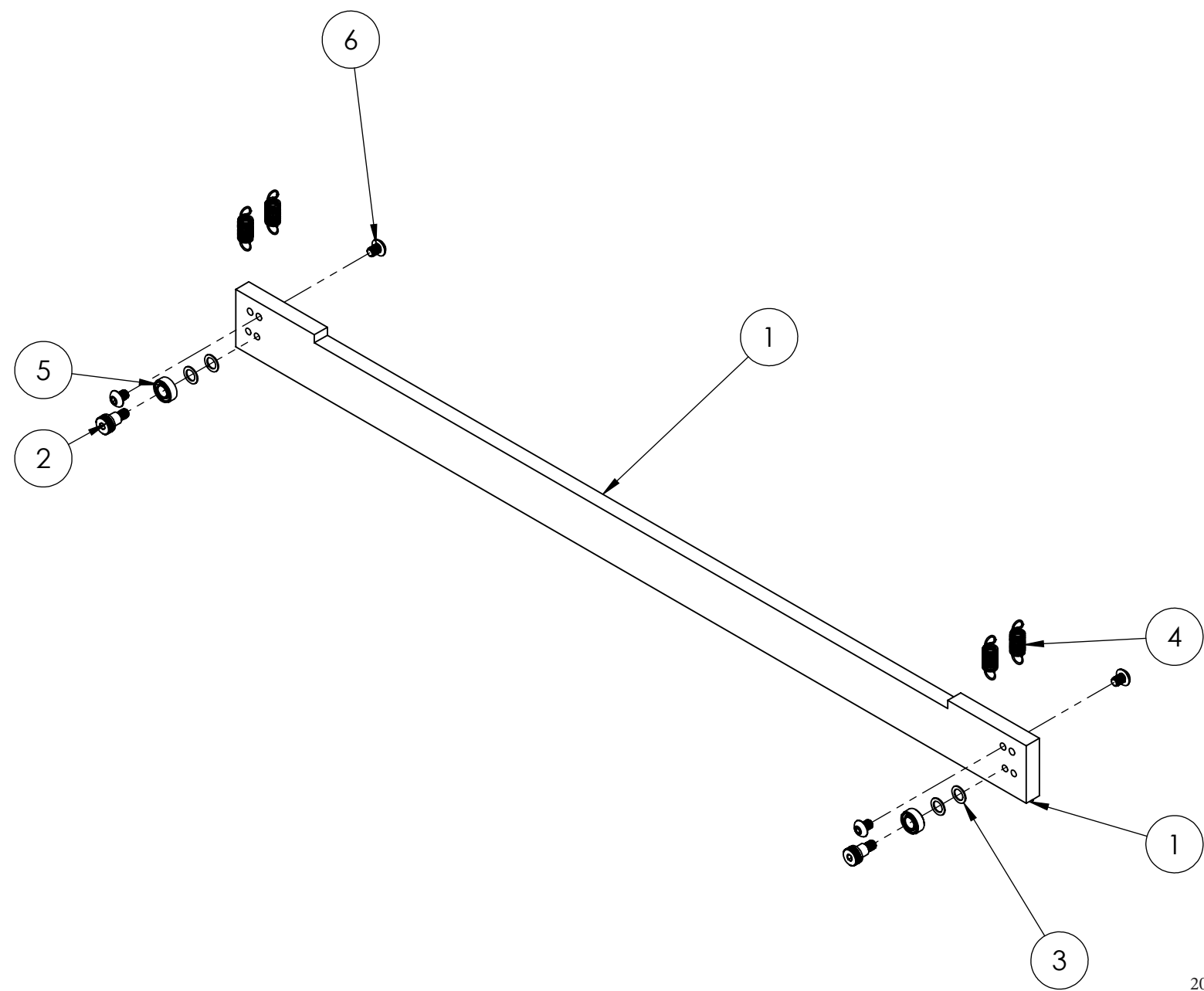
W-ASAPP00163
(96 teeth about 26 cuts per inch)

Upper Crease Assembly

W-ASCRZ0066

Table 12

ITEM NO.	Part Number	DESCRIPTION	QTY.
1	W-OF2641	CREASER BAR MALE	1
2	M-S0H0375	1/4 1/4 SHOLDER SOCKET CAP	2
3	M-S0H0466	1/4 ID 3/8 OD WASHER, NYLON	4
4	M-S0H1664	SPRING CREASER BAR RETURN	4
5	M-S0H1784	.5 OD .25 ID .186 W BEARING	2
6	M-S0H0205	10-32 1/4 BUTTON HEAD	4

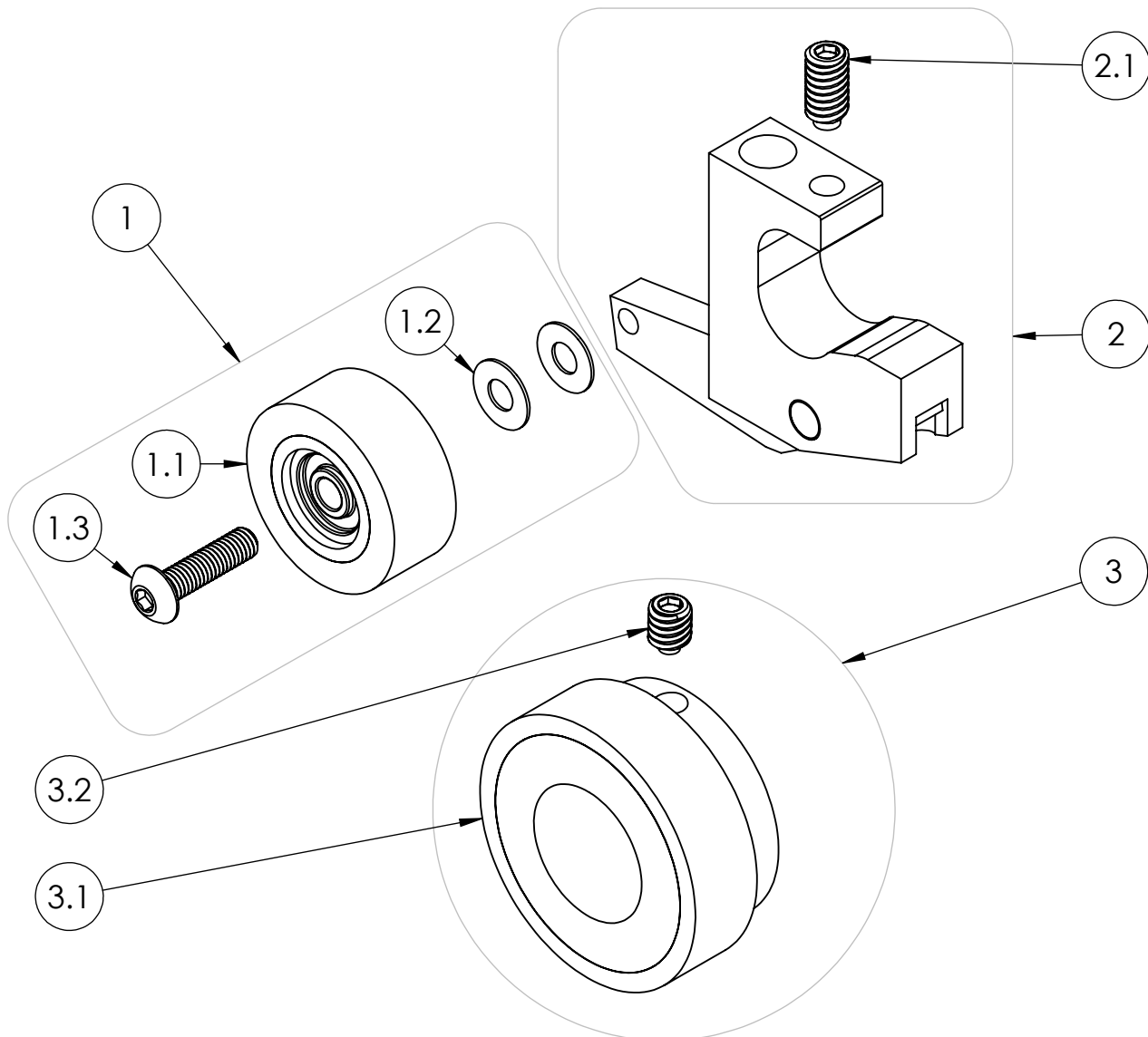


Molded Roller Wheel Assembly Complete

WRASAAM0933

Table 13

ITEM NO.	Part Number	DESCRIPTION	QTY.
1	WRASAAM0930	ROLLER WHEEL ASSEMBLY MOLDED	1
1.1	M-OF2661	FORWARD ROLLER ASSEMBLY	1
1.2	M-S0H0456	WASHER, FLAT .200 X .438 X .031 SS #10	2
1.3	M-S003120	10-32 X 3/4 BHCS	1
1.4	M-S0H0671	BEARING	2
2	W-ASAPP0940	ROLLER PRESSURE BRACKET	1
2.1	M-S0H0278	SCREW, 1/4-20X1/2" SOCKET SET HALF DOG	1
3	WRASAAM0931	LOWER FORWARDING ROLLER ASSY MOLDED	1
3.1	M-OF2713	LOWER FORWARDING ROLLER MOLDED	1
3.2	M-S002077	1/4-20 X 1/4 BTSS	1

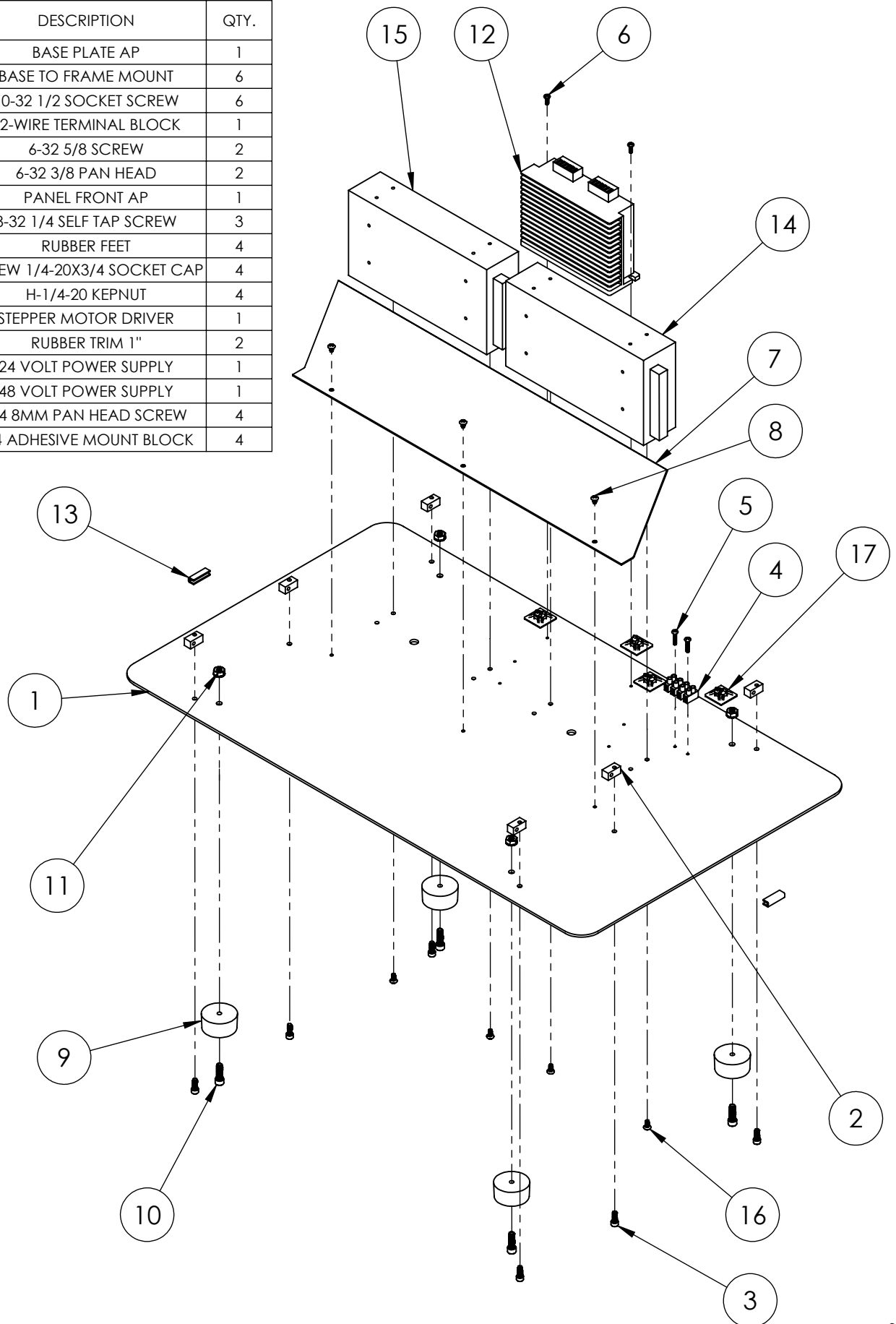


Base Plate Assembly

W-AEZC0001

Table 14

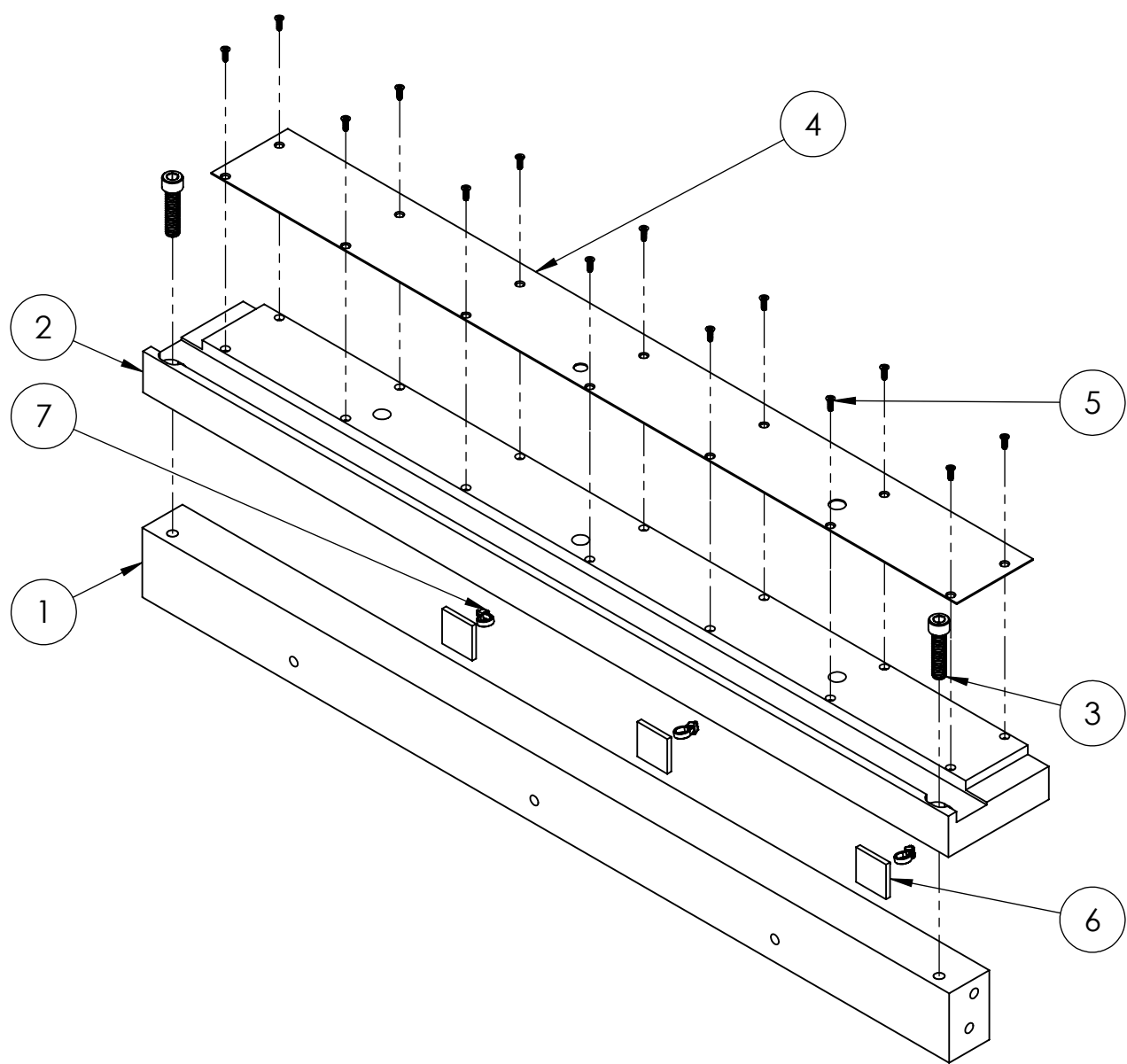
ITEM NO.	Part Number	DESCRIPTION	QTY.
1	W-OFS707	BASE PLATE AP	1
2	W-OF2878	BASE TO FRAME MOUNT	6
3	M-S003045	10-32 1/2 SOCKET SCREW	6
4	M-S0E0865	12-WIRE TERMINAL BLOCK	1
5	M-S0H0160	6-32 5/8 SCREW	2
6	M-S001092	6-32 3/8 PAN HEAD	2
7	W-OFS071	PANEL FRONT AP	1
8	M-S0H0170	8-32 1/4 SELF TAP SCREW	3
9	M-S0H0900	RUBBER FEET	4
10	M-S0H0315	SCREW 1/4-20X3/4 SOCKET CAP	4
11	M-S63251449	H-1/4-20 KEPNUT	4
12	M-S0E1321	STEPPER MOTOR DRIVER	1
13	M-S0H1830	RUBBER TRIM 1"	2
14	M-S0E1324	24 VOLT POWER SUPPLY	1
15	M-S0E1323	48 VOLT POWER SUPPLY	1
16	M-S0H1831	M4 8MM PAN HEAD SCREW	4
17	M-S0H0595	3/4 ADHESIVE MOUNT BLOCK	4



Strike Plate Assembly Ezcrease
W-ASCRZ0028

Table 15

ITEM NO.	Part Number	DESCRIPTION	QTY.
1	W-OF2634	STRIKE PLATE SUPPORT	1
2	W-OF2632	STRIKE PLATE	1
3	M-S003038	1/4-20X1 SOCKET HD.	2
4	W-OFS608	STRIKE PLATE	1
5	M-S0H0109	2-56 X 1/4" PHILLIPS 100 deg. FLAT HEAD - S.S.	14
6	M-S0H0595	ADHESIVE BLOCK	3
7	M-S0H0600	TYE WRAP	3

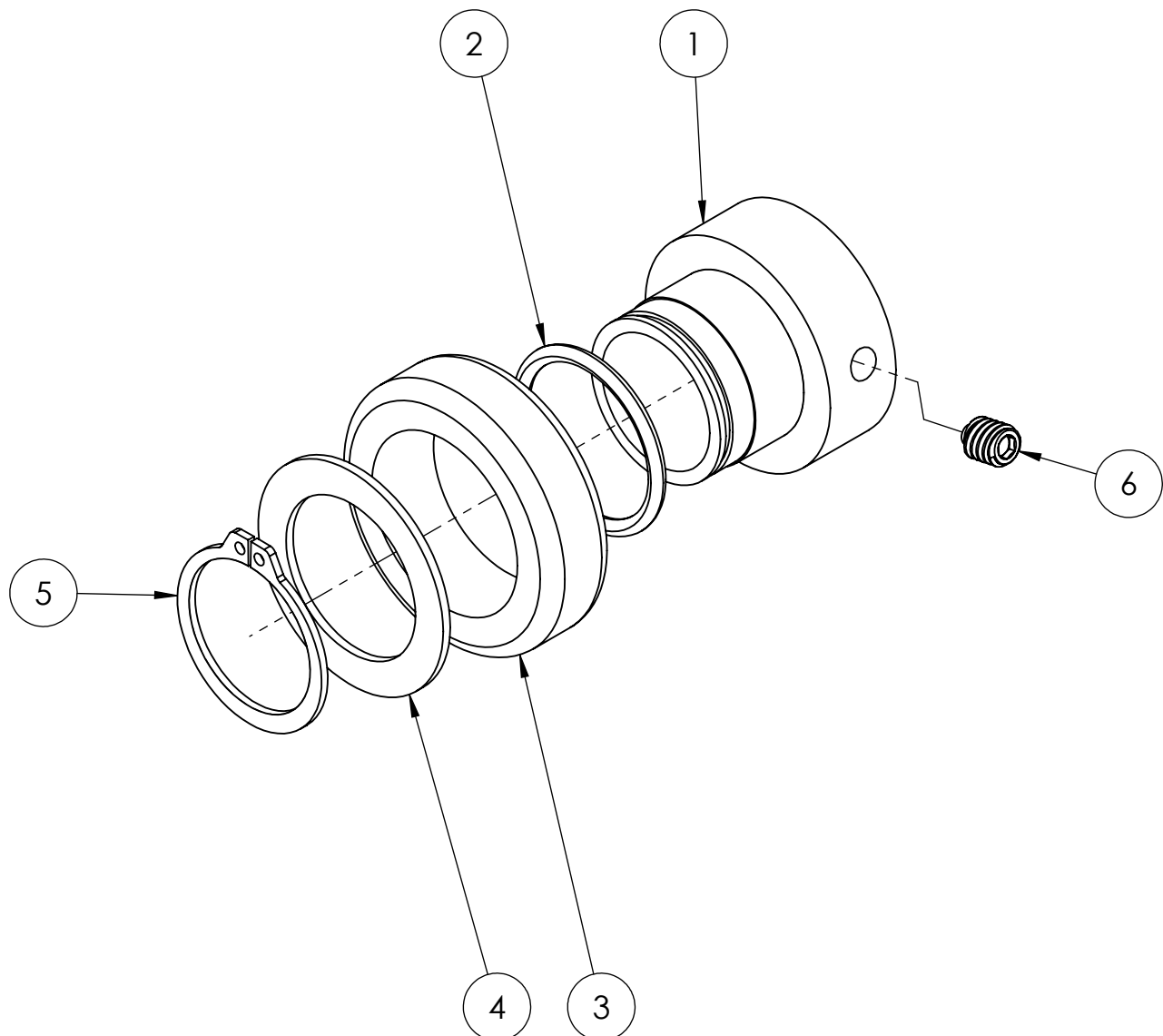


Lower Auto Pressure Perf Hub Assembly

W-ASAPP0133

Table 16

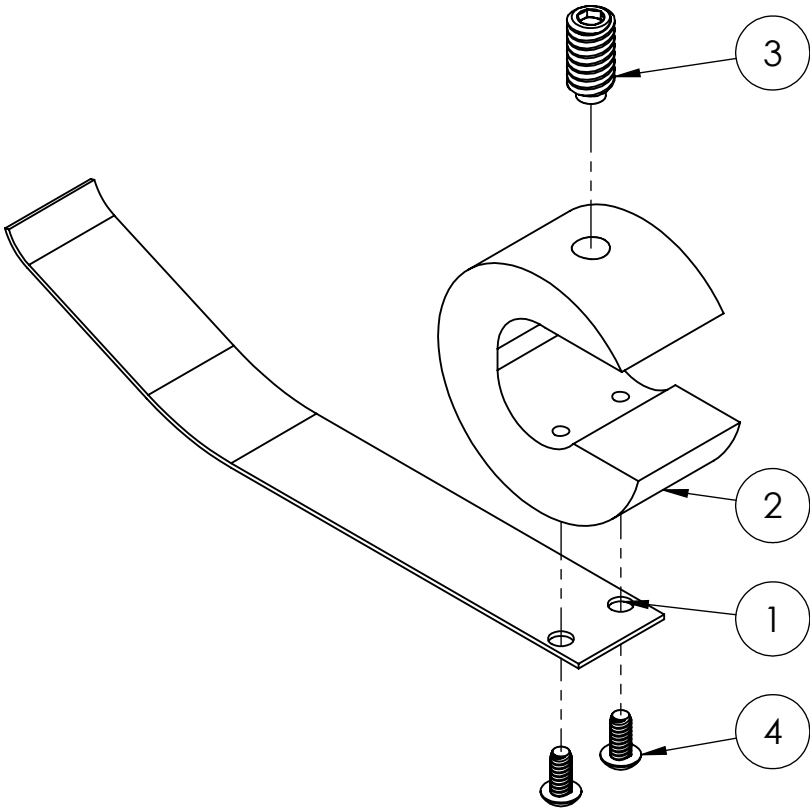
ITEM NO.	Part Number	DESCRIPTION	QTY.
1	W-OF2050	HUB PERF MOUNT	1
2	M-S0H1432	O RING	1
3	M-S037467	BEARING RACE ONLY	1
4	M-S0H1430	WASHER	1
5	M-S0H1428	RETAINING RING	1
6	M-S002077	1/4-20 X 1/4 BTSS	1



Paper Hold Down Assembly
W-ASCRZ0050

Table 17

ITEM NO.	Part Number	DESCRIPTION	QTY.
1	W-OFS631	PAPER HOLD DOWN SPRING	1
2	W-OF0720	C-CLAMP-SPRING	1
3	M-S0H0278	SCREW, 1/4-20X1/2" SOCKET SET HALF DOG	1
4	M-S0H0115	SCREW, 4-40 X 1/4" BUTTON HEAD SOCKET CAP	2

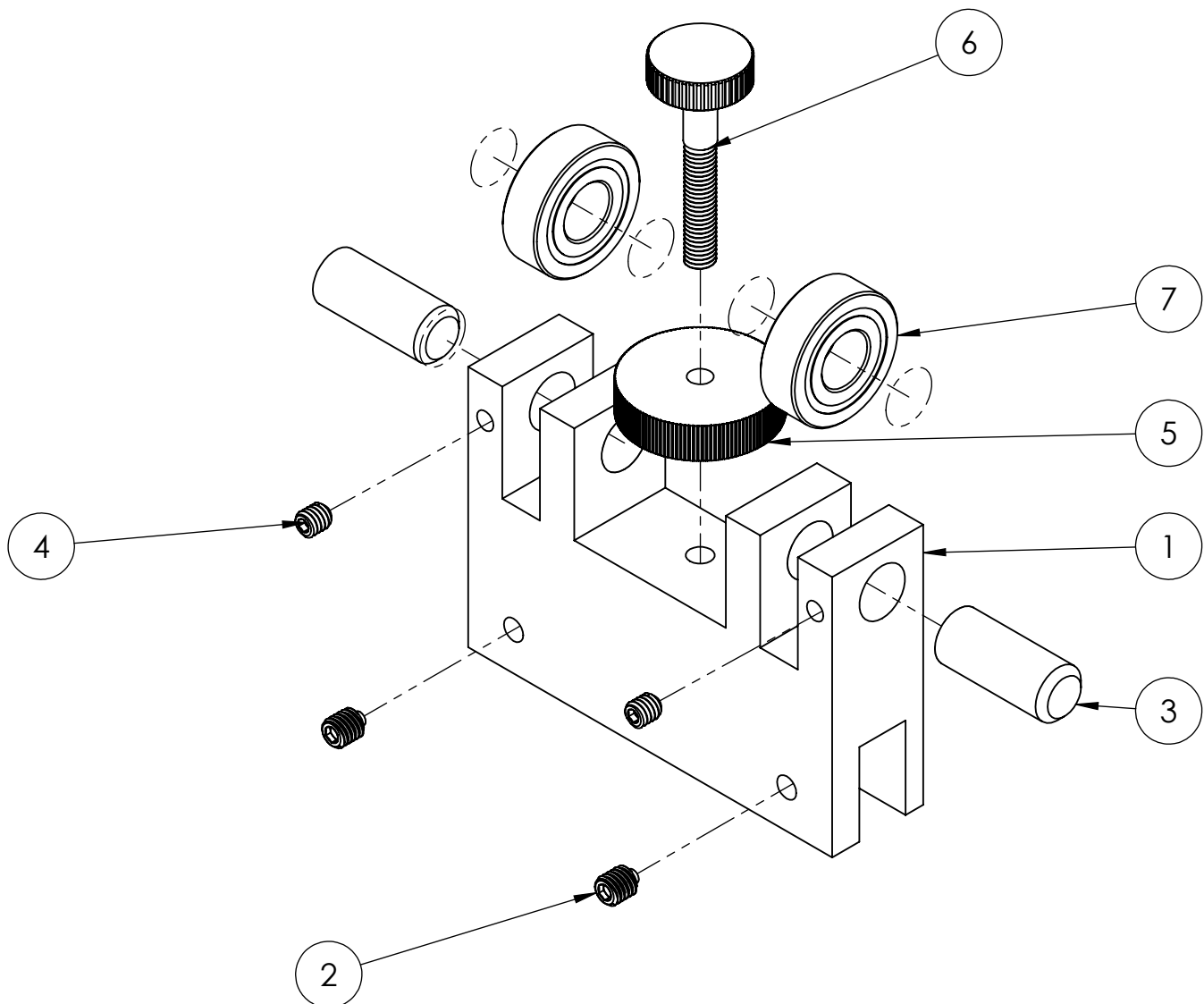


Compression Bracket Assembly

W-ASCRZ0010

Table 18

ITEM NO.	Part Number	DESCRIPTION	QTY.
1	W-OF2639	COMPRESSION BRACKET	1
2	M-S002055	SET SCREW 3/16 BR	2
3	W-OF2645	COMPRESSION BRKT BEARING SHAFT	2
4	M-S002004	8-32 3/16 SOCKET SET SCREW	2
5	W-OF2640	CREASER BAR LOCKNUT	1
6	WRASCRZ0011	COMPRESSION BRACKET ADJUST SCREW ASSEMBLY	1
7	M-S0H0669	.375 X .875 BEARING	2

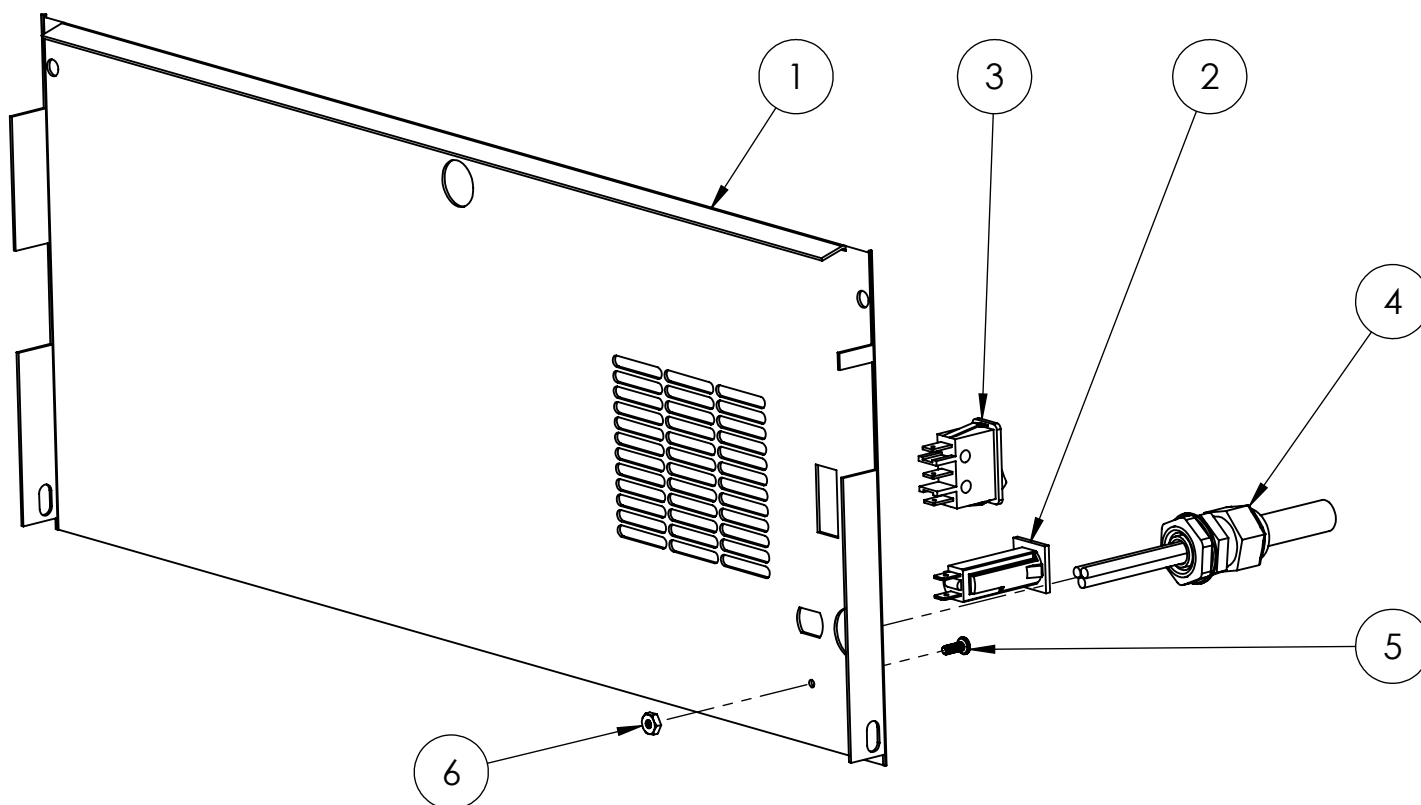


Rear Panel Assembly

W-ASAPP0690

Table 19

ITEM NO.	Part Number	DESCRIPTION	QTY.
1	W-OFS065	REAR PANEL	1
2	M-S0E0705	CIRCUIT BREAKER 3 AMP	1
3	M-S0E0755	SWITCH ON/OFF-ROCKER	1
4	M-S0H1801	STRAIN RELIEF BLACK	1
NOT INCLUDED IN ASSEMBLY			
5	M-S001092	6-32 3/8 PAN HEAD	1
6	M-S0H0400	HEXNUT 6-32	1

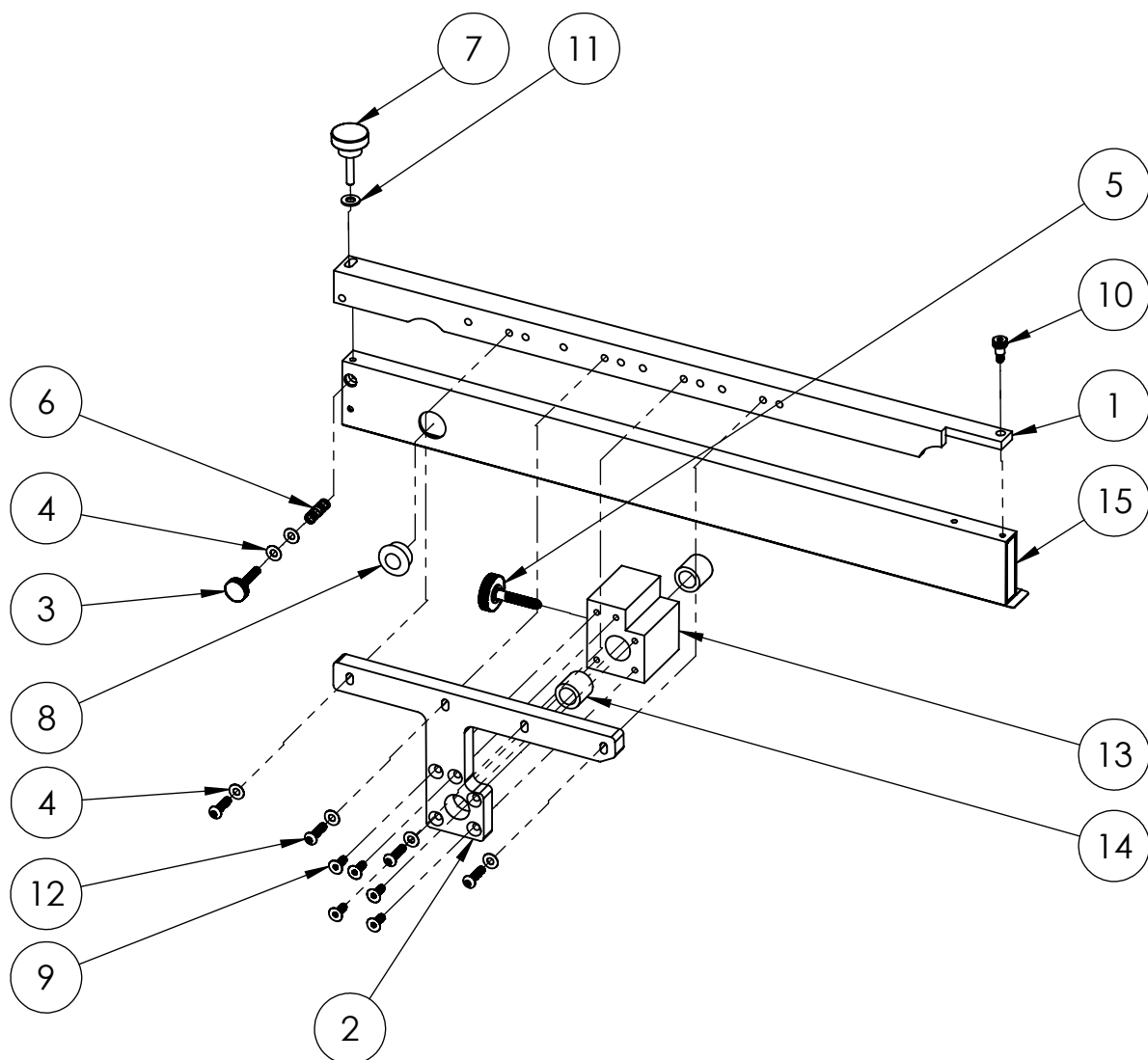


Feed Rail Assembly Left

W-ASUNS0300

Table 20

ITEM NO.	Part Number	DESCRIPTION	QTY.
1	W-OF2146	SKEW RAIL, LEFT	1
2	W-OF2148	FEED RAIL MAIN SUPPORT-LEFT	1
3	WRASAPP0005	SCREW,MICRO ADJUST ASSY FEED RAIL	1
4	M-S0H0456	WASHER, FLAT .200 X .438 X .031 SS #10	6
5	WRASAAM0550	FEED RAIL LOCK DOWN KNOB ASSEMBLY	1
6	M-S0H0586	SPRING, COMPRESSION .75	1
7	M-S0H0825	KNOB KNURLED 1" DIA. 10-32 X 1" STUD	1
8	M-S0H0868	HOLE PLUG 3/4	1
9	M-S0H1503	10-32 3/4 FLAT HEAD	5
10	M-S0H0375	1/4 1/4 SHOLDER SOCKET CAP	1
11	M-S008011	1/4 X 1\2 X 1/16 NYL.F/W	1
12	M-S003120	10-32 X 3/4 BHCS	4
13	W-OF2150	FEED RAIL BLOCK-LEFT	1
14	M-S0H0645	BEARING BRNZ STD SHORT	2
15	WRAF2134	REPLACEMENT FEED RAIL, LEFT ASSEMBLY	1

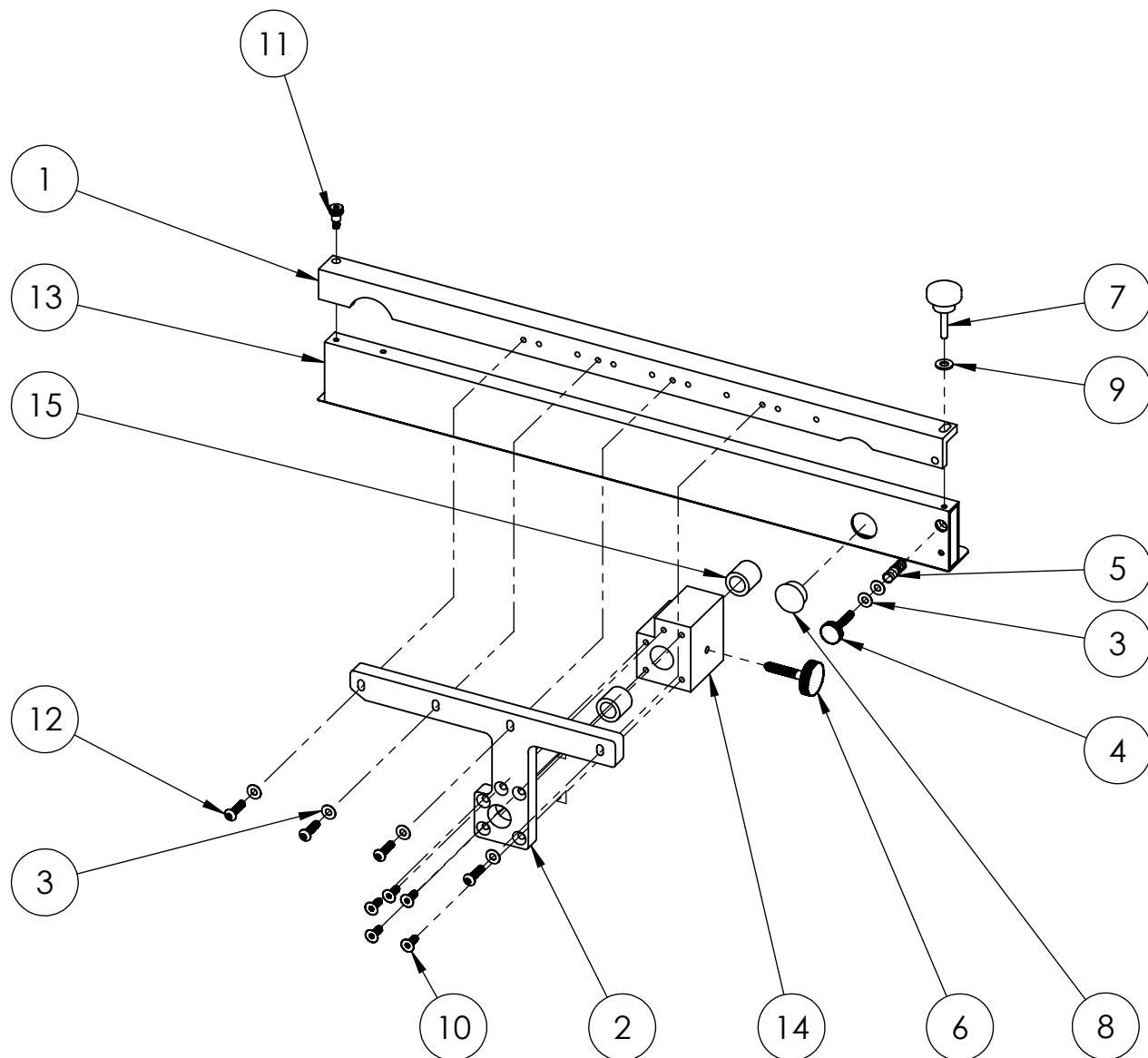


Feed Rail Assembly Right

W-ASUNS0310

Table 21

ITEM NO.	Part Number	DESCRIPTION	QTY.
1	W-OF2147	SKEW RAIL, RIGHT	1
2	W-OF2149	FEED RAIL MAIN SUPPORT-RIGHT	1
3	M-S0H0456	WASHER, FLAT .200 X .438 X .031 SS #10	6
4	WRASAPP0005	SCREW,MICRO ADJUST ASSY FEED RAIL	1
5	M-S0H0586	SPRING, COMPRESSION .75	1
6	WRASAAM0550	FEED RAIL LOCK DOWN KNOB ASSEMBLY	1
7	M-S0H0825	KNOB KNURLED 1" DIA. 10-32 X 1" STUD	1
8	M-S0H0868	HOLE PLUG 3/4	1
9	M-S008011	1/4 X 1/2 X 1/16 NYL.F/W	1
10	M-S0H1503	10-32 3/4 FLAT HEAD	5
11	M-S0H0375	1/4 1/4 SHOLDER SOCKET CAP	1
12	M-S003120	10-32 X 3/4 BHCS	4
13	WRAF2135	REPLACEMENT FEED RAIL, RIGHT ASSEMBLY	1
14	W-OF2151	FEED RAIL BLOCK-RIGHT	1
15	M-S0H0645	BEARING BRNZ STD SHORT	2



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